

Date: Friday, 01/08/2008 2:25:12 PM
 User: Julie Lecocq

Process Sheet

Customer	CC-DAR01	Dart Aerospace Ltd.	Drawing Name	FRONT OUTBOARD LEG ASSY', LH
Job Number	40871	1	Part Number	D3782043
Estimate Number	13321		Drawing Number	D3782 REVA
P.O. Number	:		Project Number	N/A
This Issue	01/08/2008	S.O. No. :	Drawing Revision	A
Prsht Rev.	NC		Material	:
First Issue	31/07/2008	Type : SMALL /MED FAB	Due Date	08/08/2008
Previous Run	40304		Qty:	6
Written By	:		Um:	Each
Checked & Approved By	JUL 08 2008			<i>split</i>
Comment	Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
 Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
2.0	D37683	Front Outboard Leg, LH
 Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Front Outboard Leg, LH batch: B40313		
3.0	D37871	Foot
 Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Foot batch: B40317		
4.0	AN45 13A	EYE BOLT
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s) eye Bolt batch: M107938		
5.0	AN960JD516	Washer
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s) Washer batch: M108246 or (NAS1149D0568J)batch:		

SB 08/08/10/11



Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT OUTBOARD LEG ASSY', LH

Job Number: 40871

Part Number: D3782043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch: M108471

SL

7.0 D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Front Leg Fitting

batch: 90 949

SL 08/08/18 ①

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

SL 08/08/18 ①

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GIA

MF 08-08-18

11.0 QC21

FINAL INSPECTION/W/O RELEASE



08/08/2008

Comment: FINAL INSPECTION/W/O RELEASE

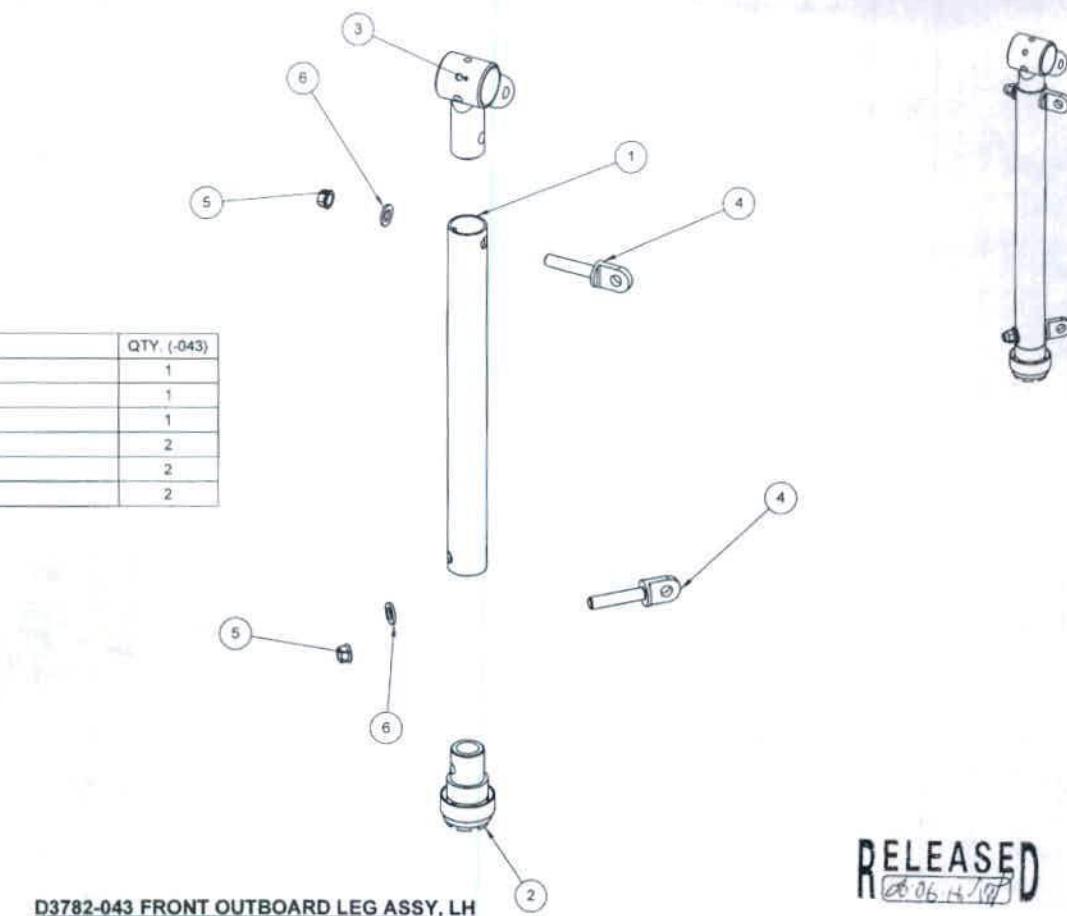
Job Completion



MF 08-08-18

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (043)
1	D3768-3	FRONT OUTBOARD LEG, LH	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN45-13A	EYE BOLT	2
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	2

408711



D3782-043 FRONT OUTBOARD LEG ASSY, LH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		REV. A	
APPROVED		D3782	
DE APPR.		SHEET 2 OF 4	
		TITLE	
		SCALE	
		LEGS ASSEMBLY	
		NTS	
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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